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一体式二次顶出系统

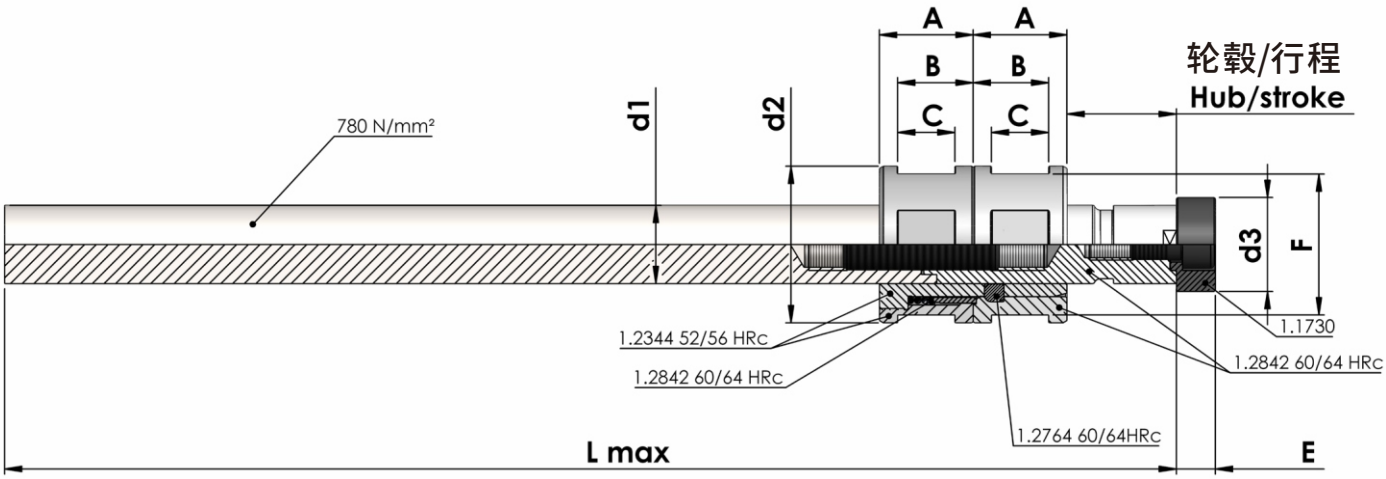
DOUBLE EJECTION PLATES TOGETHER



PT

通用尺寸
General dimensions



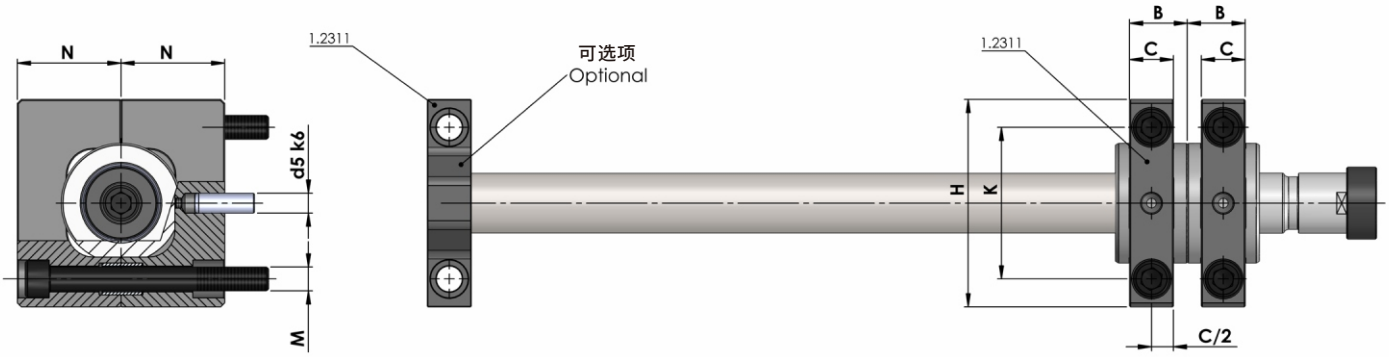


型号 MODEL	零件编号 PART NR.	通用尺寸 | GENERAL DIMENSIONS | (mm)										
		Force (kN)	d1	d2	d3	A	B	C	E	F	L - max	STROKE (recommended)
PT14	367223	5,6	Ø14 h6	Ø30 g6	Ø18	18	14	10	10	28	250	5 - 220
PT18	383484	9	Ø18 h6	Ø40 g6	Ø25	25	20	15	14	36	300	5 - 270
PT24	383485	21	Ø24 h6	Ø50 g6	Ø32	30	22,5	15	14	46	420	5 - 370
PT30	367224	29	Ø30 h6	Ø60 g6	Ø36	36	29	22	15	54	450	5 - 400
PT50	367225	48	Ø50 h6	Ø100 g6	Ø60	60	45	30	26	88	600	5 - 550

外部安装型号
Model for external fixing



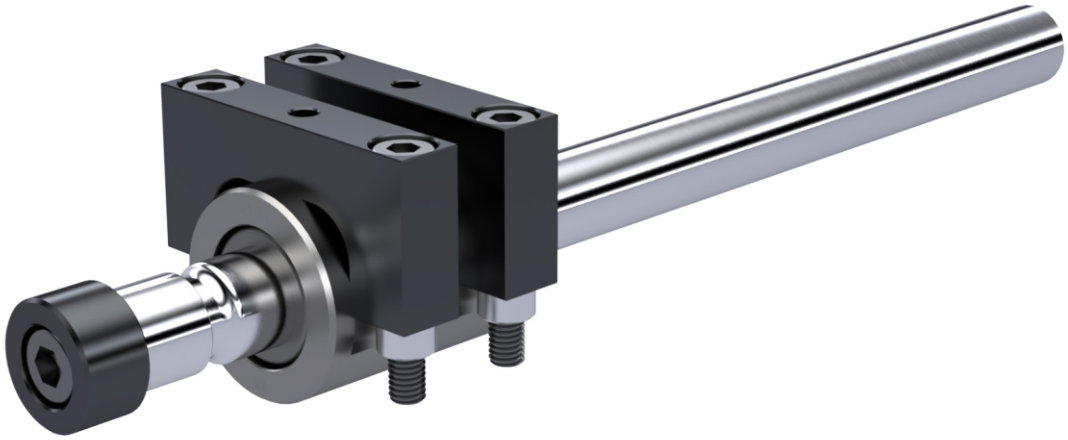


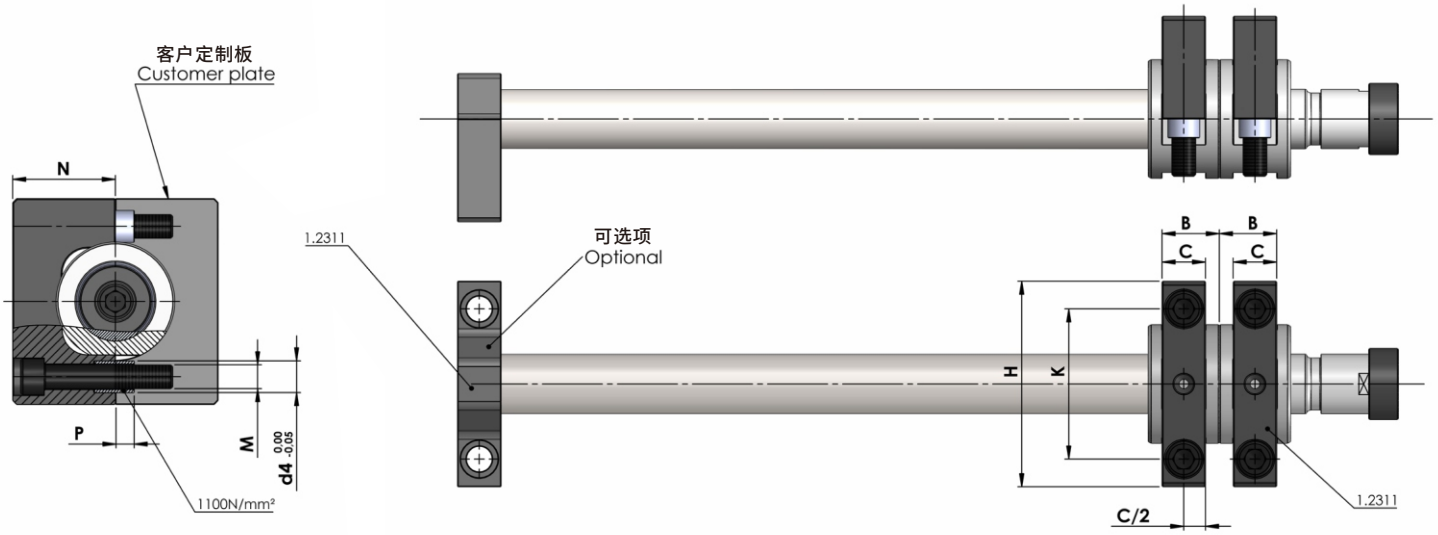


	型号 MODEL	零件编号 PART NR.	装配模式配合尺寸 | ASSEMBLY MODE DIMENSION | (mm)						
			d5 (Pin)	B	C	H	K	M	N
MODE A	PT14	367233	Ø4 x 12	14	10	49	39	M5 x 50	24
	PT18	388246	Ø6 x 20	20	15	70	52	M8 x 70	36
	PT24	388249	Ø6 x 20	22,5	15	85	65	M8 x 80	40
	PT30	367235	Ø10 x 30	29	22	104	76	M12 x 110	52
	PT50	367237	Ø12 x 35	45	30	160	124	M16 x 150	76

本项包含：支架，中心衬套，螺丝及定位销
*item includes brackets, center bushs, screws and pin

卡槽安装型号
Model for recessed fixing



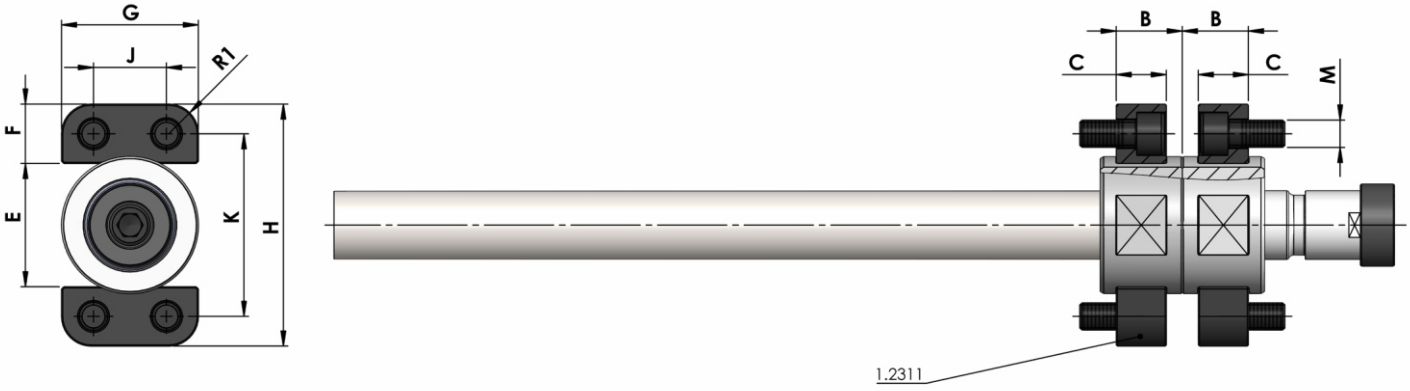


	型号 MODEL	零件编号 PART NR.	装配模式配合尺寸 | ASSEMBLY MODE DIMENSION | (mm)							
			d4	B	C	H	K	M	N	P
MODE A1	PT14	367234	Ø8	14	10	49	39	M5 x 30	24	4,5
	PT18	388247	Ø12	20	15	70	52	M8 x 40	36	7,5
	PT24	388250	Ø12	22,5	15	85	65	M8 x 50	40	8
	PT30	367236	Ø16	29	22	104	76	M12 x 65	52	9,5
	PT50	367238	Ø25	45	30	160	124	M16 x 150	76	11

本项包含：支架，中心衬套及螺丝
* item includes bracket, center bushs and screws

内部安装尺寸
Model for internal fixing

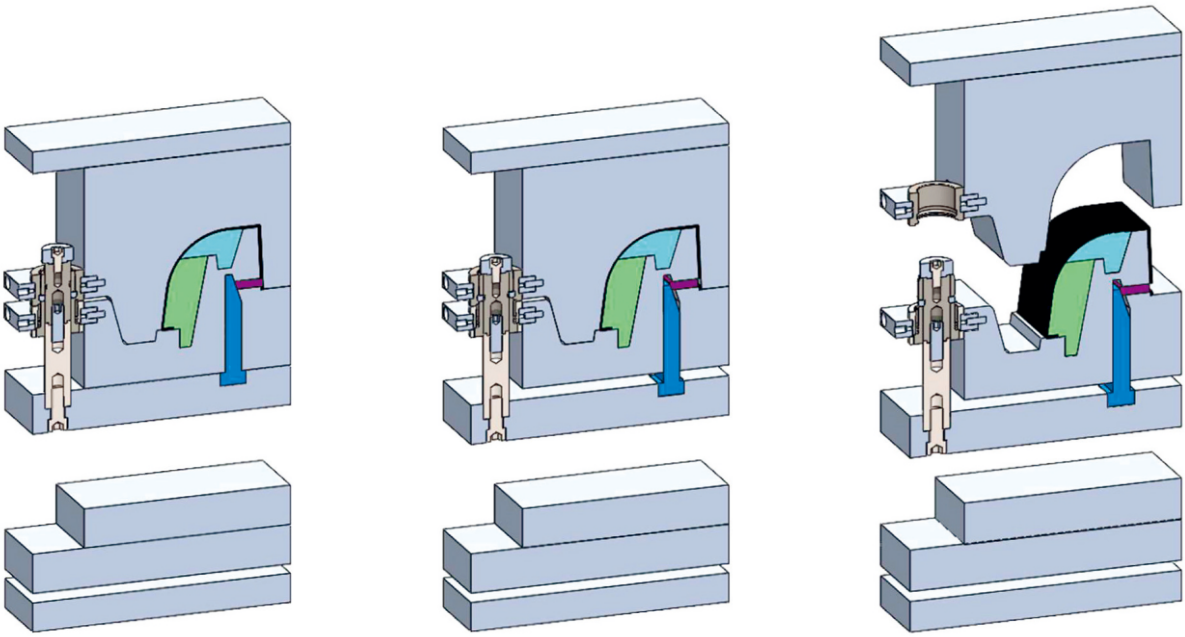




	型号 MODEL	零件编号 PART NR.	装配模式配合尺寸 | ASSEMBLY MODE DIMENSION | (mm)									
			B	C	E	F	G	H	J	K	M	R1
MODE B	PT14	367230	14	10	28	11	24	50	13	39	M5 x 12	5,5
	PT18	388245	20	15	36	18	36	72	20	54	M8 x 20	8,5
	PT24	388248	22,5	15	46	18	36	82	20	64	M8 x 20	8,5
	PT30	367231	29	22	54	26	60	106	32	80	M12 x 25	13
	PT50	367232	45	30	88	30	80	148	50	118	M16 x 40	13

本项包含:连接法兰及螺丝
* item includes flanges and screws

扣机应用示例
Application example Latch Lock

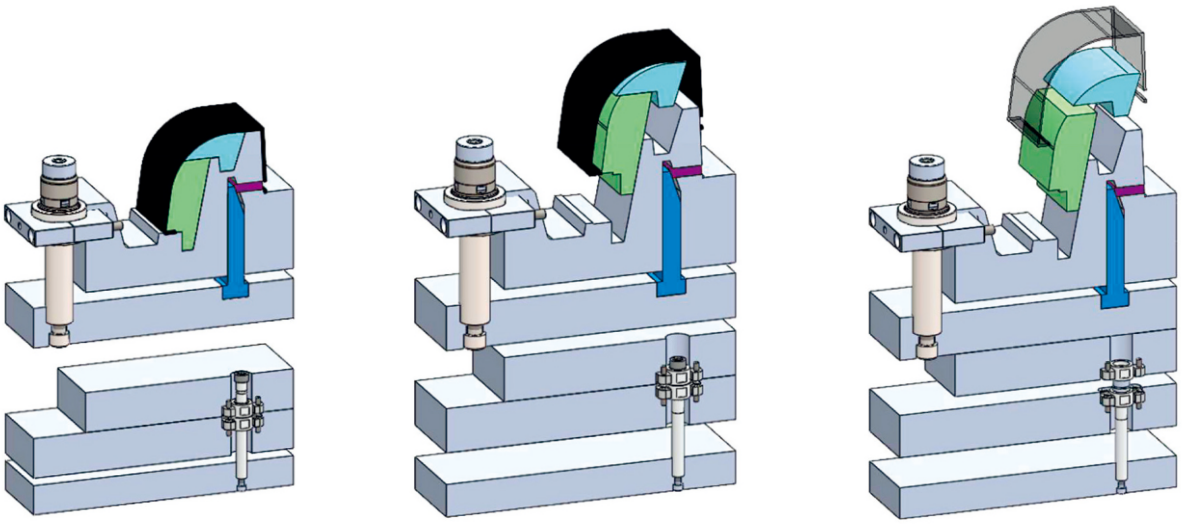


模具合模
Tool Closed

一次开模
1st opening

二次开模
2nd opening

二次顶出示例应用
Application example double ejection



两块模板未顶出
Both plates in back position

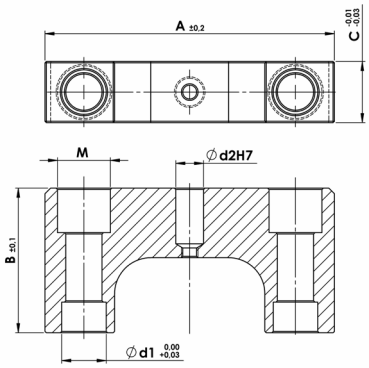
两块模板一次顶出
Both plates 1st stroke

前模板二次顶出
Front Plate 2nd Stroke

| ACESSORIES | 件配

固定支架
Bracket



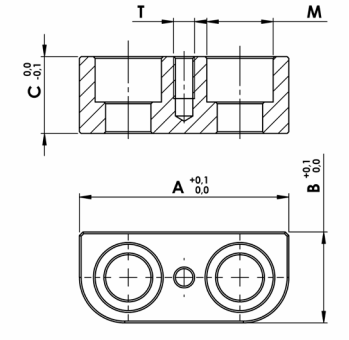


	型号 MODEL	零件编号 PART NR.	零件尺寸 | PART DIMENSIONS | (mm)					
			A	B	C	d1	d2 for pin	M for
固定支架 BRACKET	PT14	384863	49	24	10	Ø8	Ø4 x 12	M5
	PT18	384866	70	36	15	Ø12	Ø6 x 20	M8
	PT24	384868	85	40	15	Ø12	Ø6 x 20	M8
	PT30	384870	104	52	22	Ø16	Ø10 x 30	M12
	PT50	384873	160	76	30	Ø25	Ø12 x 35	M16

散件 *single parts

连接法兰
Flange

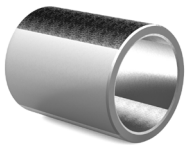


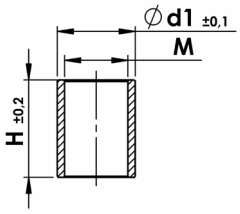


	型号 MODEL	零件编号 PART NR.	零件尺寸 | PART DIMENSIONS | (mm)				
			A	B	C	M for	T
连接法兰 FLANGE	PT14	384657	24	11	10	M5	M4
	PT18	384578	36	18	15	M8	M4
	PT24	384578	36	18	15	M8	M4
	PT30	384860	60	26	22	M12	M6
	PT50	384861	80	30	30	M16	M8

散件 *single parts

定位衬套
Centering bush

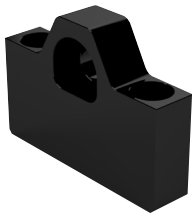


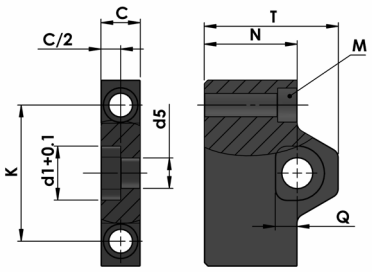


	型号 MODEL	零件编号 PART NR.	零件尺寸 | PART DIMENSIONS | (mm)		
			d1	d2 for	H
定位衬套 CENTERING BUSH	PT14	384865	Ø8	M5	10
	PT18	384867	Ø12	M8	16
	PT24	384869	Ø12	M8	16
	PT30	384872	Ø16	M12	20
	PT50	384874	Ø25	M16	21

散件 *single parts

支撑支架
Support





	型号 MODEL	零件编号 PART NR.	零件尺寸 | PART DIMENSIONS | (mm)								
			d1	d5	C	H	K	M	N	Q	T
支撑支架 SUPPORT	PT14	384878	Ø14.1	Ø8.5	10	49	39	M5	24	5,1	34
	PT18	384879	Ø18.1	Ø11	15	70	52	M8	36	7	48
	PT24	384880	Ø24.1	Ø13	15	85	65	M8	40	10	58
	PT30	384881	Ø30.1	Ø17	22	104	76	M12	52	12	75
	PT50	384882	Ø50.1	Ø25	30	160	124	M16	76	22	112

散件 *single parts



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